REV	DESCRIPTION	DATE
01	INITIAL RELEASE	07/17/2026

TOOLS NEEDED:
4MM ALLEN
1/4" ALLEN

HARDWARE NEEDED:
504286, Joint Conn. Bolt 1/4-20 x .591
504291, Washer, 1/4" SS x .1875"
504290, Joint Conn Nut 1/4-20 x .275

QTY - 6 OF EACH

Panel is to be set face out on top of the door straps as shown

Washer and Joint Conn. Bolt are to be installed through the door strap from the inside as shown above.

Joint Conn. Nut is to be on the front face of door panel as shown above.

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INTERPRET DIM AND TOLERANCE PER ASME Y14.5M-1994

THIRD ANGLE PROJECTION

	NAME	DATE
DRAWN	Luke B.	07/17/2026
ENGINEER		

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGLE MACHINED ± .5°
ANGLE FORMED ± 1°
TWO PLACE .XX ± .03
THREE PLACE .XXX ± .010
HOLE Ø ± .005
MATERIAL
FINISH

TITLE: ACM Door Panel Installation

SIZE D | PART NO. | REV 02

DO NOT SCALE DRAWING | SHEET 1 OF 1