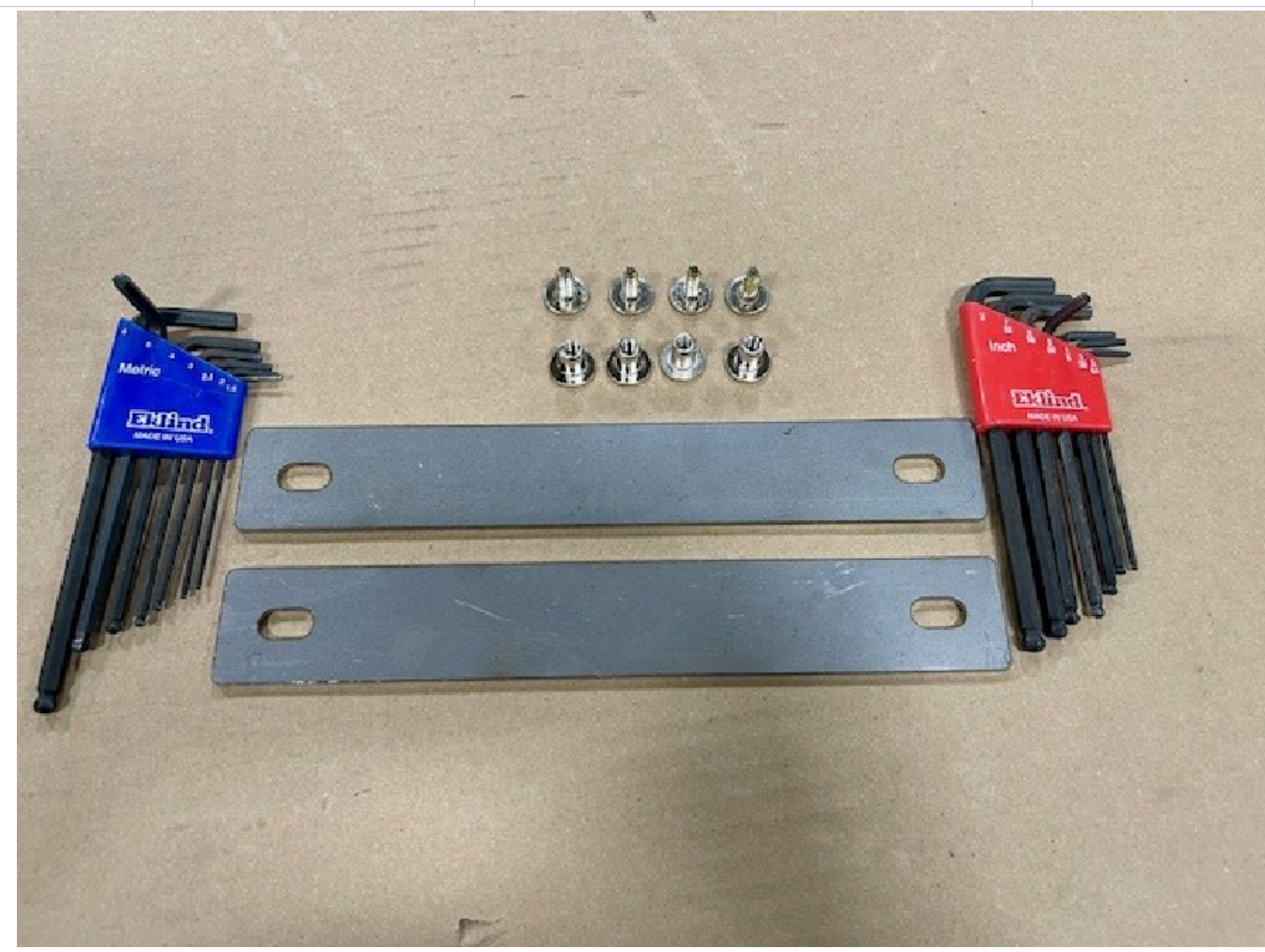




UPPER / LOWER - LEFT SIDE PANELS SHOWN ABOVE

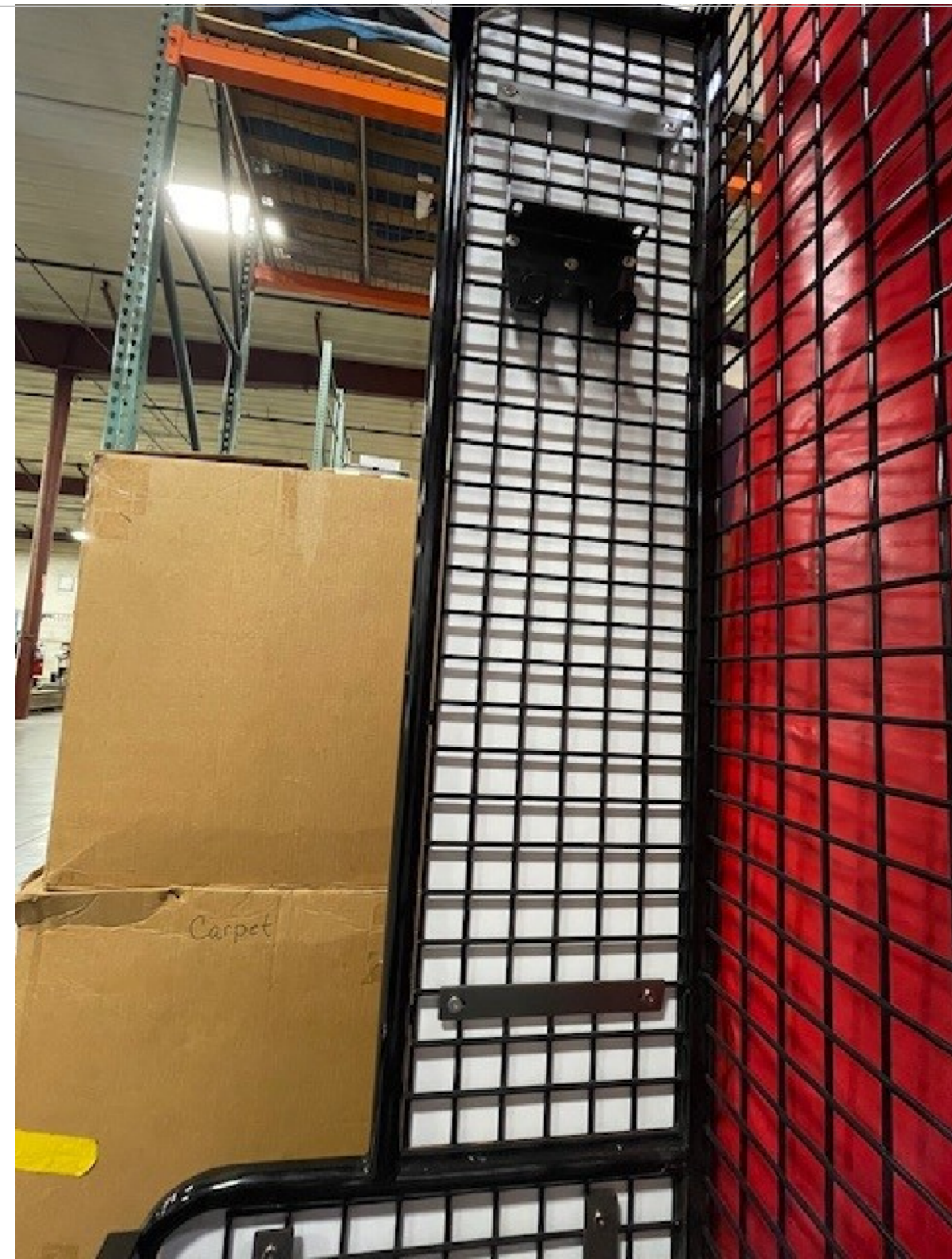


**HARDWARE PER PANEL:**  
 2-800061 - END PANEL STRAPS  
 4-504286 - JOINT CONNECTOR BOLT  
 4-504287 - JOINT CONNECTOR NUT

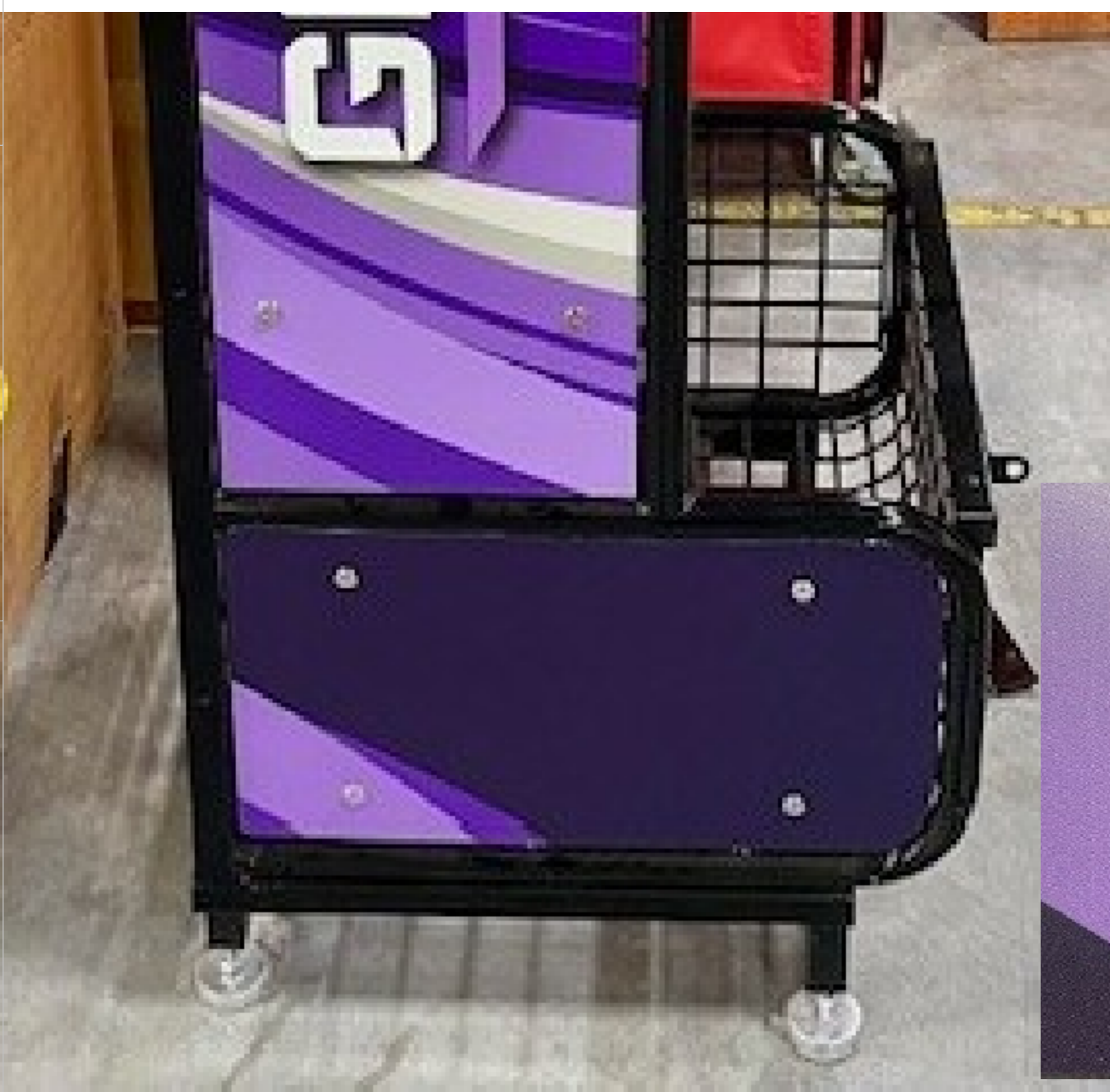
**TOOLS NEEDED:**  
 5/32 ALLEN & 5MM ALLEN



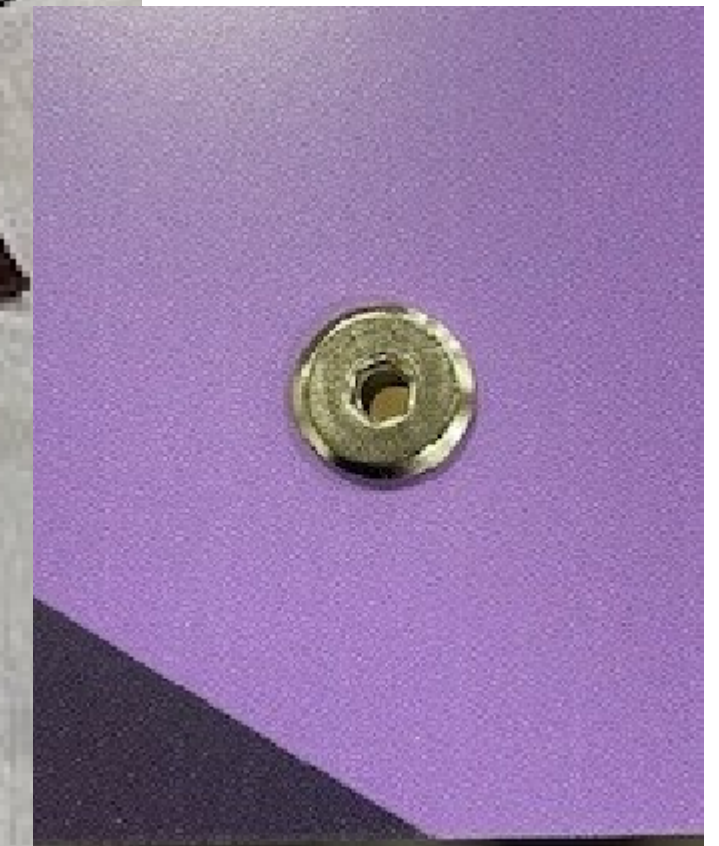
LOWER LEFT PANEL SHOWN INSTALLED FROM INSIDE VIEW



UPPER LEFT PANEL SHOWN FROM INSIDE VIEW



INSERT NUT PORTION THROUGH THE OUTSIDE OF THE PANEL AS SHOWN.



RUN BOLT THROUGH THE STRAP AS SHOWN. HAND START ALL 4, THEN POSITION PANEL AND TIGHTEN.

**\* REPEAT PROCESS FOR THE UPPER SIDE PANEL**

**THERE IS A RIGHT AND LEFT SIDE PANEL**

<b>GEARGRID</b>		NAME	DATE	TITLE:
DRAWN		LUKE B.	12/29/25	GI-ACM, SIDE PANEL INSTALL
ENGINEER		UNLESS OTHERWISE SPECIFIED:		
DIMENSIONS ARE IN INCHES		ANGLE MACHINED	±.5°	
ANGLE FORMED		±1°		
TWO PLACE		.XX	±.03	
THREE PLACE		.XXX	±.010	
HOLE Ø			±.005	
MATERIAL				
FINISH				
INTERPRET DIM AND TOLERANCE PER ASME Y14.5M-1995				
THIRD ANGLE PROJECTION				
SIZE	PART NO.	REV		
D		01		
DO NOT SCALE DRAWING   SHEET 1 OF 1				